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## ROBERT BOSCH POWER TOOLS GMBH RECIPROCATING SAW BLADE S 422 BF. FOR RECIPROCATING SAWS

**SKU:** 3165140235457

Reciprocating saw blade S 422 BF. For reciprocating saws

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**Categories:** [Accessories for BOSCH professional](#), [Saws](#)

**Product Features:** Sheet metals, thick, from [mm]: 1,5

Sheet metals, thick, to [mm]: 6

Sheet metals, thick [mm]: 1.5-6

Tooth design: side set, milled

Tooth spacing [mm]: 1.8

Tooth pitch [TPI]: 14

Total length [mm]: 100

Total length [Inch]: 4

Width [mm]: 16

Thickness [mm]: 0,9

Blade material: BI-METAL

Blade material abbreviation: BIM

Body material: HCS

Recommended min. material thickness [mm]: 1,5

Recommended max. material thickness [mm]: 6

Areas of application: medium-thick sheet metals (1.5-6 mm), especially for curve cuts

Progressive: no

Type: S 422 BF

Benefit HL (short): Designed for Curved Cuts with Compact Saws

Performance Claim Text: Curved Cuts

(Version) Key RTB: Recessed body for ultimate curved-cutting capability

Specific RTB1: BIM blade is engineered for long lifetime when cutting regular-strength sheet steel

Specific RTB2: Fine tooth pitch (1.8 mm) cuts



sheet metal with thickness of 1.5 mm to 6 mm

Material: Steel

Material: Cast iron

Material: Metal pipes and profiles

Material: Non-ferrous metals

Product text, Accessories grey: **S 422 BF**

Product text, Accessories grey: BIM, side set, milled

Product text, Accessories grey: Especially optimised for use in compact saws.

Product text, Accessories grey: Medium-thick sheet metals (1.5-6 mm), especially for curve cuts

SOL Date: 19.07.2002

Novelty: no

Scope of delivery:

5 ST Reciprocating saw blade S 422 BF. For reciprocating saws |

## PRODUCT DESCRIPTION

The S 422 BF Flexible for Metal Reciprocating Saw Blade is designed for curved cuts with compact saws. It has a recessed body for ultimate curved-cutting capability. Moreover, the BIM (bi-metal) blade is engineered for long lifetime when cutting regular-strength sheet steel. Equipped with a fine tooth pitch (1.8 mm), the reciprocating saw blade cuts sheet metal with a thickness of 1.5 mm to 6 mm. Its short length (100 mm) enables a cutting capacity up to 50 mm, and it is ideal for use with cordless compact saws.

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### PRODUCT DATASHEET LEGAL NOTE

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