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**ROBERT BOSCH POWER TOOLS GMBH  
STEP DRILL BIT HSS-TIN. FOR ROTARY  
DRILLS/DRIVERS**

**SKU:** 3165140630276

Step drill bit HSS-TiN. For rotary drills/drivers

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**Categories:** [Accessories for BOSCH](#)  
[professional](#), [Drilling](#)

**Product Features:** Version: HSS-TiN  
Step diameter (range) mm: 4-20  
Step height mm: 4  
Total length mm: 70,5  
Shank diameter inch: 1/4  
Benefit HL (short): Smooth Drilling in Several  
Diameters with One Drill Bit  
Performance Claim Text: Drilling Several  
Diameters  
(Version) Key RTB: Pre-punching is not  
necessary as the split-point tip allows for an  
easy start  
Specific RTB1: CNC ground spiral flute  
enables optimised chip removal and less  
vibration for even drilling  
Specific RTB2: Highest cutting smoothness  
due to axial and radial relief grinding  
Specific RTB3: Made of HSS for a long  
lifetime. Laser-markings for hole diameters.  
Material: Metal pipes and profiles  
Material: Non-ferrous metals  
Material: Aluminium  
Material: Plastics  
Material: Metal sandwich  
Product text, Accessories grey: 9 steps,  
diameter 4-6-8-10-12-14-16-18-20 mm  
SOL Date: 01.04.2012  
Novelty: no

Scope of delivery:  
1 ST Step drill bit HSS-TiN. For rotary



drills/drivers |

## PRODUCT DESCRIPTION

The HSS Step Drill Bit performs smooth, burr-free drilling in several diameters with one drill bit. It is ideal for deburring, for drilling round holes and for enlarging existing ones. Pre-punching is not necessary, because the split-point tip allows for an easy start. Its CNC ground spiral flute enables optimised chip removal and less vibration for even drilling. The highest cutting performance and absolute smoothness are guaranteed due to axial and radial relief grinding. This step drill bit is suitable for use on thin materials, such as non-ferrous metals, sheet plastic, sheet steel, plastic and stainless steel. The step drill bit is made of HSS (high-speed steel) and offers a long lifetime when using coolant. Easily visible and durable markings of the hole diameter are provided by laser-marked figures in both spiral flutes.

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### PRODUCT DATASHEET LEGAL NOTE

Please note that the information on this datasheet is provided without warranty and is intended only as non-binding information about the product. Any liability for damages or losses that may arise from the use of this information is excluded. We therefore recommend that you verify the information on this datasheet with other sources before making any decisions based on this information. Additional information about the product can be found on our website.