



Our retail price is a recommendation only. Prices in offer may differ. All prices indicated 0,00 € will follow in the offer.

**ROBERT BOSCH POWER TOOLS GMBH
STEP DRILL BITS HSS. FOR ROTARY
DRILLS/DRIVERS**

SKU: 3165140107358

Step drill bits HSS. For rotary drills/drivers

Categories: [Accessories for BOSCH](#)
[professional](#), [Drilling](#)

Product Features: Version: HSS
Step diameter (range) mm: 6-30
Step height mm: 4
Shank diameter mm: 10,0
Total length mm: 93,5
Benefit HL (short): Smooth Drilling in Several
Diameters with One Drill Bit
Performance Claim Text: Drilling Several
Diameters
(Version) Key RTB: Pre-punching is not
necessary as the split-point tip allows for an
easy start
Specific RTB1: CNC ground spiral flute
enables optimised chip removal and less
vibration for even drilling
Specific RTB2: Highest cutting smoothness
due to axial and radial relief grinding
Specific RTB3: Made of HSS for a long
lifetime. Laser-markings for hole diameters.
Specific RTB4: Made of HSS for a long
lifetime. Laser-markings for hole diameters.
3-flat shank for high-torque transmission, no
slipping
Material: Metal pipes and profiles
Material: Non-ferrous metals
Material: Aluminium
Material: Plastics
Material: Metal sandwich
Product text, Accessories grey: 13 steps,
diameter
6-8-10-12-14-16-18-20-22-24-26-28-30 mm
SOL Date: 01.11.2011



Novelty: no

Scope of delivery:

1 ST Step drill bits HSS. For rotary
drills/drivers |







PRODUCT DESCRIPTION

The HSS Step Drill Bit performs smooth, burr-free drilling in several diameters with one drill bit. It is ideal for deburring, for drilling round holes and for enlarging existing ones. Pre-punching is not necessary, because the split-point tip allows for an easy start. Its CNC ground spiral flute enables optimised chip removal and less vibration for even drilling. The highest cutting performance and absolute smoothness are guaranteed due to axial and radial relief grinding. This step drill bit is suitable for use on thin materials, such as non-ferrous metals, sheet plastic, sheet steel, plastic and stainless steel. The step drill bit is made of HSS (high-speed steel) and offers a long lifetime when using coolant. Easily visible and durable markings of the hole diameter are provided by laser-marked figures in both spiral flutes. In addition, the 3-flat shank prevents slipping in the chuck and also provides powerful high-torque transmission.

Article ID: 2608597520

PRODUCT DATASHEET LEGAL NOTE

Please note that the information on this datasheet is provided without warranty and is intended only as non-binding information about the product. Any liability for damages or losses that may arise from the use of this information is excluded. We therefore recommend that you verify the information on this datasheet with other sources before making any decisions based on this information. Additional information about the product can be found on our website.