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## ROBERT BOSCH POWER TOOLS GMBH STEP DRILL BITS HSS. FOR ROTARY DRILLS/DRIVERS

**SKU:** 3165140107334

Step drill bits HSS. For rotary drills/drivers

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**Categories:** [Accessories for BOSCH professional](#), [Drilling](#)

**Product Features:** Version: HSS

Step diameter (range) mm: 4-12

Step height mm: 4

Shank diameter mm: 6,0

Total length mm: 50,0

Benefit HL (short): Smooth Drilling in Several Diameters with One Drill Bit

Performance Claim Text: Drilling Several Diameters

(Version) Key RTB: Pre-punching is not necessary as the split-point tip allows for an easy start

Specific RTB1: CNC ground spiral flute enables optimised chip removal and less vibration for even drilling

Specific RTB2: Highest cutting smoothness due to axial and radial relief grinding

Specific RTB3: Made of HSS for a long lifetime. Laser-markings for hole diameters.

Specific RTB4: Made of HSS for a long lifetime. Laser-markings for hole diameters.

3-flat shank for high-torque transmission, no slipping

Material: Metal pipes and profiles

Material: Non-ferrous metals

Material: Aluminium

Material: Plastics

Material: Metal sandwich

Product text, Accessories grey: 5 steps, diameter 4-6-8-10-12 mm

SOL Date: 19.07.2002

Novelty: no



Scope of delivery:  
1 ST Step drill bits HSS. For rotary  
drills/drivers |







## PRODUCT DESCRIPTION

The HSS Step Drill Bit performs smooth, burr-free drilling in several diameters with one drill bit. It is ideal for deburring, for drilling round holes and for enlarging existing ones. Pre-punching is not necessary, because the split-point tip allows for an easy start. Its CNC ground spiral flute enables optimised chip removal and less vibration for even drilling. The highest cutting performance and absolute smoothness are guaranteed due to axial and radial relief grinding. This step drill bit is suitable for use on thin materials, such as non-ferrous metals, sheet plastic, sheet steel, plastic and stainless steel. The step drill bit is made of HSS (high-speed steel) and offers a long lifetime when using coolant. Easily visible and durable markings of the hole diameter are provided by laser-marked figures in both spiral flutes. In addition, the 3-flat shank prevents slipping in the chuck and also provides powerful high-torque transmission.

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## PRODUCT DATASHEET LEGAL NOTE

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