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RUKO SUBLAND TWIST DRILL DIN 8374 TYPE N M6 HSS CYLINDER SHANK 90 DEG FINE

SKU: 4007140109699

1,00 ST Subland twist drill DIN 8374 type N
M6 HSS cylinder shank 90 deg fine



Categories: [Drill Bits](#), [Subland twist drills](#)

Product Features: For nominal thread Ø: M6
Countersink Ø: 11.5 mm
Drilling Ø: 6.4 mm
Overall length: 142 mm
Length of step: 15 mm
Cutting direction: Right-hand cutting
Shank design: Straight shank
For thread: M6
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Scope of delivery:

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PRODUCT DESCRIPTION

The bore and countersink are completed in one operation. Note: Set the cutting speed based on the large diameter and the feed rate based on the small diameter. For the rational production of through-hole bores and screw head joints with 90°. Further technical information:

- Feed in steel up to 800 N: 0,07mm/rev
- Point angle: 118°
- Type: N
- Type: Fine
- Countersink angle: 90°
- Length of chip groove: 94mm Note: The cutting speed depends on the large diameter, and the feed rate depends on the small diameter

PRODUCT DATASHEET LEGAL NOTE

Please note that the information on this datasheet is provided without warranty and is intended only as non-binding information about the product. Any liability for damages or losses that may arise from the use of this information is excluded. We therefore recommend that you



verify the information on this datasheet with other sources before making any decisions based on this information. Additional information about the product can be found on our website.