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SKU: 4007140109767

1,00 ST Subland twist drill DIN 8376 type N M8 HSS cylinder shank 180 deg medium

Categories: <u>Drill Bits</u>, <u>Subland twist drills</u>

Product Features: For nominal thread Ø: M8

Countersink Ø: 15 mm

Drilling Ø: 9 mm Overall length: 169 mm

Length of step: 19 mm

Cutting direction: Right-hand cutting

Shank design: Straight shank

For thread: M8

Coatin

Scope of delivery:

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## **PRODUCT DESCRIPTION**

The bore and countersink are completed in one operation. Note: Set the cutting speed based on the large diameter and the feed rate based on the small diameter. For the rational production of throughhole bores and screw head joints with 90°. Further technical information:

- Feed in steel up to 800 N: 0,1mm/rev
- Point angle: 118°
- Type: N
- Type: Medium
- Countersink angle: 180°
- Length of chip groove: 114mm Note: The cutting speed depends on the large diameter, and the feed rate depends on the small diameter

## PRODUCT DATASHEET LEGAL NOTE

Please note that the information on this datasheet is provided without warranty and is intended only as non-binding information about the product. Any liability for damages or losses that may arise from the use of this information is excluded. We therefore recommend that you





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