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**RUKO TWIST DRILL DIN 338 TYPE N  
NOM. DM 19.5 MM HSS-CO5 PROFILE-  
GROUND, GOLD OFFSET SHANK 5XDM  
RIGHT-H. CUT.**

**SKU:** 4007140260369



1,00 ST Twist drill DIN 338 type N nom. dm  
19.5 mm HSS-Co5 profile-ground, gold offset  
shank 5xdm right-h. cut.

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**Categories:** [Drill Bits](#), [Twist drills and accessories](#)

**Product Features:** Coating: Gold

Nominal Ø: 19.5 mm

Overall length: 205 mm

Shank Ø: 13 mm

Length of spiral: 140 mm

Shank design: Offset shank

Point angle: 130 °

Type: N

Brand: RUKO

Standard: DIN 338

Cutting materi

Scope of delivery:

1,00 ST Twist drill DIN 338 type N nom. dm  
19.5 mm HSS-Co5 profile-ground, gold offset  
shank 5xdm right-h. cut. |

## PRODUCT DESCRIPTION

HSS-Co5

- DIN 338

- Type N

- Point angle 130°

- Profile-ground

- Right-hand cutting

- Crosswise grinding according to DIN 1412 C

- With offset shank

- The fully ground twist drill has a higher concentricity



- For unalloyed and alloyed steels (up to 1,100 N/mm<sup>2</sup> strength hot- and cold-work steels, heat-treated and hardened steels as well as for rust- and acid-resistant steels
- Ideal for drilling larger bore diameters for all conventional drills with a chuck up to 13.0 mm Further technical information:
- Cutting direction: Right-hand cutting
- Feed in steel up to 800 N: 0,14mm/rev
- Quality: Profile-ground
- Length of shank: 35mm

#### PRODUCT DATASHEET LEGAL NOTE

Please note that the information on this datasheet is provided without warranty and is intended only as non-binding information about the product. Any liability for damages or losses that may arise from the use of this information is excluded. We therefore recommend that you verify the information on this datasheet with other sources before making any decisions based on this information. Additional information about the product can be found on our website.