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RUKO TWIST DRILL DIN 338 TYPE N NOMINAL DM 18 MM HSS PROFILE GROUND OFFSET SHANK 5XDM RIGHT-H. CUT.

SKU: 4007140260130

1,00 ST Twist drill DIN 338 type N nominal dm 18 mm HSS profile ground offset shank 5xdm right-h. cut.

Categories: Drill Bits, Twist drills and accessories

Product Features: Nominal Ø: 18 mm
Overall length: 191 mm
Shank Ø: 13 mm
Length of spiral: 130 mm
Shank design: Offset shank
Point angle: 118 °
Type: N
Brand: RUKO
Standard: DIN 338
Cutting material: HSS
Drilling

Scope of delivery:
1,00 ST Twist drill DIN 338 type N nominal dm 18 mm HSS profile ground offset shank 5xdm right-h. cut. |

PRODUCT DESCRIPTION

HSS
- DIN 338
- Type N
- Point angle 118°
- Profile-ground
- Right-hand cutting
- Crosswise grinding according to DIN 1412 C
- With offset shank
- The fully ground twist drill has a higher concentricity

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- For steel, alloyed and unalloyed cast steel (up to 900 N/mm² strength grey cast, malleable iron, ductile iron and die-cast, sintered iron, nickel silver, graphite, short-chipping aluminium alloys, brass and bronze
- Ideal for drilling larger bore diameters for all conventional drills with a chuck up to 13.0 mm Further technical information:
- Cutting direction: Right-hand cutting
- Feed in steel up to 800 N: 0,14mm/rev
- Quality: Profile-ground
- Length of shank: 35mm

PRODUCT DATASHEET LEGAL NOTE

Please note that the information on this datasheet is provided without warranty and is intended only as non-binding information about the product. Any liability for damages or losses that may arise from the use of this information is excluded. We therefore recommend that you verify the information on this datasheet with other sources before making any decisions based on this information. Additional information about the product can be found on our website.

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