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**RUKO TWIST DRILL DIN 338 TYPE N  
NOMINAL DM 18 MM HSS PROFILE  
GROUND OFFSET SHANK 5XDM RIGHT-  
H. CUT.**

**SKU:** 4007140260130

1,00 ST Twist drill DIN 338 type N nominal dm  
18 mm HSS profile ground offset shank 5xdm  
right-h. cut.

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**Categories:** [Drill Bits](#), [Twist drills and accessories](#)

**Product Features:** Nominal Ø: 18 mm

Overall length: 191 mm

Shank Ø: 13 mm

Length of spiral: 130 mm

Shank design: Offset shank

Point angle: 118 °

Type: N

Brand: RUKO

Standard: DIN 338

Cutting material: HSS

Drilling

Scope of delivery:

1,00 ST Twist drill DIN 338 type N nominal dm  
18 mm HSS profile ground offset shank 5xdm  
right-h. cut. |

## PRODUCT DESCRIPTION

HSS

- DIN 338
- Type N
- Point angle 118°
- Profile-ground
- Right-hand cutting
- Crosswise grinding according to DIN 1412 C
- With offset shank
- The fully ground twist drill has a higher concentricity



- For steel, alloyed and unalloyed cast steel (up to 900 N/mm<sup>2</sup> strength grey cast, malleable iron, ductile iron and die-cast, sintered iron, nickel silver, graphite, short-chipping aluminium alloys, brass and bronze
- Ideal for drilling larger bore diameters for all conventional drills with a chuck up to 13.0 mm Further technical information:
- Cutting direction: Right-hand cutting
- Feed in steel up to 800 N: 0,14mm/rev
- Quality: Profile-ground
- Length of shank: 35mm

#### **PRODUCT DATASHEET LEGAL NOTE**

Please note that the information on this datasheet is provided without warranty and is intended only as non-binding information about the product. Any liability for damages or losses that may arise from the use of this information is excluded. We therefore recommend that you verify the information on this datasheet with other sources before making any decisions based on this information. Additional information about the product can be found on our website.