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**RUKO TWIST DRILL DIN 338 TYPE N
NOMINAL DM 8.6 MM HSS PROFILE
GROUND CYLINDER SHANK 5XDM
RIGHT-H. CUT.**

SKU: 4007140021816



10,00 ST Twist drill DIN 338 type N nominal
dm 8.6 mm HSS profile ground cylinder
shank 5xdm right-h. cut.

Categories: [Drill Bits](#), [Twist drills and accessories](#)

Product Features: Nominal Ø: 8.6 mm

Overall length: 125 mm

Length of spiral: 81 mm

Shank design: Straight shank

Point angle: 118 °

Type: N

Brand: RUKO

Standard: DIN 338

Cutting material: HSS

Drilling depth: 5x di

Scope of delivery:

10,00 ST Twist drill DIN 338 type N nominal
dm 8.6 mm HSS profile ground cylinder
shank 5xdm right-h. cut. |

PRODUCT DESCRIPTION

HSS

- DIN 338

- Type N

- Point angle 118°

- Right-hand cutting

- Relieved cone, from Ø 2.0 mm crosswise grinding according to DIN 1412 C

- The fully ground twist drill has a higher concentricity

- For steel, alloyed and unalloyed cast steel (up to 900 N/mm² strength grey cast, malleable iron, ductile iron and die-cast, sintered iron, nickel silver, graphite, short-chipping aluminium alloys, brass and bronze

- Powerful twist drill, suitable for all standard drilling operations in conventional materials Further



technical information:

- Cutting direction: Right-hand cutting
- Feed in steel up to 800 N: 0,17mm/rev
- Quality: Profile-ground
- Nominal Ø tolerance: h8 Other sizes available on request.

PRODUCT DATASHEET LEGAL NOTE

Please note that the information on this datasheet is provided without warranty and is intended only as non-binding information about the product. Any liability for damages or losses that may arise from the use of this information is excluded. We therefore recommend that you verify the information on this datasheet with other sources before making any decisions based on this information. Additional information about the product can be found on our website.