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**RUKO TWIST DRILL DIN 338 TYPE N  
NOMINAL DM 9.8 MM HSS PROFILE  
GROUND CYLINDER SHANK 5XDM  
RIGHT-H. CUT.**

**SKU:** 4007140021946



10,00 ST Twist drill DIN 338 type N nominal  
dm 9.8 mm HSS profile ground cylinder  
shank 5xdm right-h. cut.

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**Categories:** [Drill Bits](#), [Twist drills and accessories](#)

**Product Features:** Nominal Ø: 9.8 mm

Overall length: 133 mm

Length of spiral: 87 mm

Shank design: Straight shank

Point angle: 118 °

Type: N

Brand: RUKO

Standard: DIN 338

Cutting material: HSS

Drilling depth: 5x di

Scope of delivery:

10,00 ST Twist drill DIN 338 type N nominal  
dm 9.8 mm HSS profile ground cylinder  
shank 5xdm right-h. cut. |

## PRODUCT DESCRIPTION

HSS

- DIN 338

- Type N

- Point angle 118°

- Right-hand cutting

- Relieved cone, from Ø 2.0 mm crosswise grinding according to DIN 1412 C

- The fully ground twist drill has a higher concentricity

- For steel, alloyed and unalloyed cast steel (up to 900 N/mm<sup>2</sup> strength grey cast, malleable iron, ductile iron and die-cast, sintered iron, nickel silver, graphite, short-chipping aluminium alloys, brass and bronze

- Powerful twist drill, suitable for all standard drilling operations in conventional materials Further



technical information:

- Cutting direction: Right-hand cutting
- Feed in steel up to 800 N: 0,2mm/rev
- Quality: Profile-ground
- Nominal Ø tolerance: h8 Other sizes available on request.

#### **PRODUCT DATASHEET LEGAL NOTE**

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