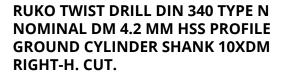




Our retail price is a recommendation only. Prices in offer may differ. All prices indicated 0,00 € will follow in the offer.



SKU: 4007140015266

10,00 ST Twist drill DIN 340 type N nominal dm 4.2 mm HSS profile ground cylinder shank 10xdm right-h. cut.

Categories: <u>Drill Bits</u>, <u>Twist drills and</u> accessories

Product Features: Nominal Ø: 4.2 mm

Overall length: 119 mm Length of spiral: 78 mm Shank design: Straight shank

Point angle: 118°

Type: N

Standard: DIN 340 Cutting material: HSS Drilling depth: 10x diam.

Brand:

Scope of delivery: 10,00 ST Twist drill DIN 340 type N nominal dm 4.2 mm HSS profile ground cylinder shank 10xdm right-h. cut. |

PRODUCT DESCRIPTION

HSS

- DIN 340
- Type N
- Point angle 118°
- Profile-ground
- Relieved cone
- With straight shank
- Right-hand cutting
- Powerful twist drill with greater concentricity in long type
- Suitable for deep drilling operations in conventional materials





- High protection against breakage
- Small feed rates and more frequent chip clearance is required for deep bores
- For steel, alloyed and unalloyed cast steel (up to approx. 900 N/mm² strength grey cast iron, malleable iron, ductile iron and die-cast iron, sintered iron, nickel silver, graphite, short-chipping aluminium alloys, bronze and brass Further technical information:
- Cutting direction: Right-hand cutting
- Feed in steel up to 800 N: 0,1mm/rev
- Quality: Profile-ground

PRODUCT DATASHEET LEGAL NOTE

Please note that the information on this datasheet is provided without warranty and is intended only as non-binding information about the product. Any liability for damages or losses that may arise from the use of this information is excluded. We therefore recommend that you verify the information on this datasheet with other sources before making any decisions based on this information. Additional information about the product can be found on our website.