Our retail price is a recommendation only. Prices in offer may differ. All prices indicated 0,00 € will follow in the offer.

RUKO TWIST DRILL DIN 340 TYPE N NOMINAL DM 9.5 MM HSS PROFILE GROUND CYLINDER SHANK 10XDMRIGHT-H. CUT.

SKU: 4007140015792

10,00 ST Twist drill DIN 340 type N nominal dm 9.5 mm HSS profile ground cylinder shank 10xdmright-h. cut.

Categories: Drill Bits, Twist drills and accessories

Product Features: Nominal Ø: 9.5 mm
Overall length: 175 mm
Length of spiral: 115 mm
Shank design: Straight shank
Point angle: 118 °
Type: N
Brand: RUKO
Standard: DIN 340
Cutting material: HSS
Drilling depth: 10x

Scope of delivery:
10,00 ST Twist drill DIN 340 type N nominal dm 9.5 mm HSS profile ground cylinder shank 10xdmright-h. cut. |

PRODUCT DESCRIPTION

HSS
- DIN 340
- Type N
- Point angle 118°
- Profile-ground
- Relieved cone
- With straight shank
- Right-hand cutting
- Powerful twist drill with greater concentricity in long type
- Suitable for deep drilling operations in conventional materials

- High protection against breakage
- Small feed rates and more frequent chip clearance is required for deep bores
- For steel, alloyed and unalloyed cast steel (up to approx. 900 N/mm² strength grey cast iron, malleable iron, ductile iron and die-cast iron, sintered iron, nickel silver, graphite, short-chipping aluminium alloys, bronze and brass Further technical information:
- Cutting direction: Right-hand cutting
- Feed in steel up to 800 N: 0,19mm/rev
- Quality: Profile-ground