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**RUKO TWIST DRILL DIN 345 TYPE N
NOMINAL DM 18 MM HSS-CO5
PROFILE GROUND MK2 MK2
6XDMRIGHT-HAND CUTTING**

SKU: 4007140122988



1,00 ST Twist drill DIN 345 type N nominal dm
18 mm HSS-Co5 profile ground MK2 MK2
6xdmright-hand cutting

Categories: [Drill Bits](#), [Twist drills and accessories](#)

Product Features: Nominal Ø: 18 mm

Overall length: 228 mm

Length of spiral: 130 mm

Shank design: MK2

Point angle: 118 °

Type: N

Brand: RUKO

Standard: DIN 345

Cutting material: HSS-Co5

Drilling depth: 6x diam.

Scope of delivery:

1,00 ST Twist drill DIN 345 type N nominal dm

18 mm HSS-Co5 profile ground MK2 MK2

6xdmright-hand cutting |

PRODUCT DESCRIPTION

HSS-Co5

- DIN 345

- Type N

- Point angle 118°

- Right-hand cutting

- Pointed cross-cut according to DIN 1412 A

- Powerful standard drill made of cobalt-alloyed HSS with higher heat resistance

- Ideal for drilling difficult-to-machine materials and the most demanding applications

- Uses: For steel and alloyed/unalloyed cast steel (over 900 N/mm² in strength grey cast iron, malleable cast iron, high-chromium-alloyed steels such as V2A and V4A, rust- and acid-resistant steels Further



technical information:

- Cutting direction: Right-hand cutting
- Feed in steel up to 800 N: 0,15mm/rev
- Size of shank: MK2
- Quality: Profile-ground

PRODUCT DATASHEET LEGAL NOTE

Please note that the information on this datasheet is provided without warranty and is intended only as non-binding information about the product. Any liability for damages or losses that may arise from the use of this information is excluded. We therefore recommend that you verify the information on this datasheet with other sources before making any decisions based on this information. Additional information about the product can be found on our website.