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## TIG FILLER ROD SG 2 DM 2.4 MM BAR LENGTH 1000 MM

SKU: 4251435518097

TIG filler rod SG 2 dm 2.4 mm bar length 1000 mm

Categories: Filler materials, Filler rods

Product Features: Ø: 2.4 mm

Material number: SG 2

Scope of delivery: 5,00 KG TIG filler rod SG 2 dm 2.4 mm bar length 1000 mm |



## **PRODUCT DESCRIPTION**

Standard designation: EN ISO 636-A W 38 4 W 3Si1 AWS/ASME-SFA5.18: ER 70S-6 (Material no. 1.5125) Properties and area of application: Welding wire/rod for joining low-alloy steels in boiler, container, mechanical and automotive engineering

- Low alloy TIG rods Base materials: St 35 - St 55, St 35.4 - St 55.4 StE255 - StE 380 HI - HII, 17Mn 4, 19Mn6 GS 38 - GS 52 S235JRG2 - S355J2 P235GH P265GH P295GH Fine grain up to S420N TÜV sheet 1000: Group 1-4 ISO 20172: Group 1.1 / 1.2 / 1.3 (ReH max 420 N/mm²) ISO 20172: Group 2.1 (ReH max 420 N/mm²) ISO 20172: Group 3.1 (ReH max 420 N/mm²) Approvals: TÜV, DB Further technical information:

- Length of bar: 1000mm

## PRODUCT DATASHEET LEGAL NOTE

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